INSTRUCTION MANUAL

Angle Grinder

9556NB
9557NB
9558NB

DOUBLE INSULATION

IMPORTANT: Read Before Using.
**ENGLISH (Original instructions)**

### SPECIFICATIONS

<table>
<thead>
<tr>
<th></th>
<th>Model 9556NB</th>
<th>Model 9557NB</th>
<th>Model 9558NB</th>
</tr>
</thead>
<tbody>
<tr>
<td>Depressed center wheel diameter</td>
<td>100 mm</td>
<td>115 mm</td>
<td>125 mm</td>
</tr>
<tr>
<td>Max. wheel thickness</td>
<td>6.4 mm</td>
<td>6.4 mm</td>
<td>6.4 mm</td>
</tr>
<tr>
<td>Spindle thread</td>
<td>M10</td>
<td>M14</td>
<td>M14</td>
</tr>
<tr>
<td>Rated speed ( (n) ) / No load speed ( (n_0) )</td>
<td>11,000 min(^{-1})</td>
<td>11,000 min(^{-1})</td>
<td>11,000 min(^{-1})</td>
</tr>
<tr>
<td>Overall length</td>
<td>271 mm</td>
<td>271 mm</td>
<td>271 mm</td>
</tr>
<tr>
<td>Net weight</td>
<td>1.9 kg</td>
<td>2.0 kg</td>
<td>2.1 kg</td>
</tr>
<tr>
<td>Safety class</td>
<td>/II</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003

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**Symbols**

The following show the symbols used for the equipment.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>📖</td>
<td>Read instruction manual.</td>
</tr>
<tr>
<td>🏁</td>
<td>DOUBLE INSULATION</td>
</tr>
<tr>
<td>🕶</td>
<td>Wear safety glasses.</td>
</tr>
<tr>
<td>☩️</td>
<td>Only for EU countries. Do not dispose of electric equipment together with household waste material! In observance of the European Directive on Waste Electric and Electronic Equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.</td>
</tr>
</tbody>
</table>

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**Intended use**

The tool is intended for grinding, sanding and cutting of metal and stone materials without the use of water.

**Power supply**

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

**Noise**

The typical A-weighted noise level determined according to EN60745:

**Model 9556NB**

- Sound pressure level \( L_{pa} \) : 85 dB (A)
- Sound power level \( L_{WA} \) : 96 dB (A)
- Uncertainty \( K \) : 3 dB (A)

**Model 9557NB**

- Sound pressure level \( L_{pa} \) : 86 dB (A)
- Sound power level \( L_{WA} \) : 97 dB (A)
- Uncertainty \( K \) : 3 dB (A)

**Model 9558NB**

- Sound pressure level \( L_{pa} \) : 86 dB (A)
- Sound power level \( L_{WA} \) : 97 dB (A)
- Uncertainty \( K \) : 3 dB (A)

**Wear ear protection**

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**Vibration**

The vibration total value (tri-axial vector sum) determined according to EN60745:

**Model 9556NB, 9557NB**

- Work mode : surface grinding
- Vibration emission \( a_{h,AG} \) : 7.5 m/s\(^2\)
- Uncertainty \( K \) : 1.5 m/s\(^2\)
- Work mode: disc sanding
- Vibration emission \( a_{h,DS} \) : 2.5 m/s\(^2\) or less
- Uncertainty \( K \) : 1.5 m/s\(^2\)

**Model 9558NB**

- Work mode : surface grinding
- Vibration emission \( a_{h,AG} \) : 8.5 m/s\(^2\)
- Uncertainty \( K \) : 1.5 m/s\(^2\)
Work mode: disc sanding
Vibration emission \( (a_{h,DS}) \): 2.5 m/s\(^2\) or less
Uncertainty \( (K) \): 1.5 m/s\(^2\)

• The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
• The declared vibration emission value may also be used in a preliminary assessment of exposure.
• The declared vibration emission value is used for main applications of the power tool. However if the power tool is used for other applications, the vibration emission value may be different.

**WARNING:**

• The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.
• Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

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**General Power Tool Safety Warnings**

⚠️ **WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

**Save all warnings and instructions for future reference.**

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

**Work area safety**

1. Keep work area clean and well lit. Cluttered or dark areas invite accidents.
2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

**Electrical safety**

4. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
5. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
6. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
7. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
8. When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
10. Use of power supply via a RCD with a rated residual current of 30mA or less is always recommended.
Personal safety
11. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
12. Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
13. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
14. Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injuries.
15. Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
16. Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
17. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

Power tool use and care
18. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
19. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
20. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
21. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
22. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
23. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
24. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Service
25. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
26. Follow instruction for lubricating and changing accessories.
27. Keep handles dry, clean and free from oil and grease.

GRINDER SAFETY WARNINGS
Safety Warnings Common for Grinding, Sanding, Wire Brushing, or Abrasive Cutting-Off Operations:
1. This power tool is intended to function as a grinder, sander, wire brush or cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
2. Operations such as polishing are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.
3. Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.
4. The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.
5. The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately guarded or controlled.
6. Threaded mounting of accessories must match the grinder spindle thread. For accessories mounted by flanges, the arbour
hole of the accessory must fit the locating diameter of the flange. Accessories that do not
match the mounting hardware of the power tool will run out of balance, vibrate excessively and
may cause loss of control.

7. Do not use a damaged accessory. Before each
use inspect the accessory such as abrasive
wheels for chips and cracks, backing pad for
cracks, tear or excess wear, wire brush for
loose or cracked wires. If power tool or
accessory is dropped, inspect for damage or
install an undamaged accessory. After
inspecting and installing an accessory,
position yourself and bystanders away from
the plane of the rotating accessory and run the
power tool at maximum no-load speed for one
minute. Damaged accessories will normally break
apart during this test time.

8. Wear personal protective equipment.
Depending on application, use face shield,
safety goggles or safety glasses. As
appropriate, wear dust mask, hearing
protectors, gloves and workshop apron
capable of stopping small abrasive or
workpiece fragments. The eye protection must
be capable of stopping flying debris generated by
various operations. The dust mask or respirator
must be capable of filtering particles generated by
your operation. Prolonged exposure to high
intensity noise may cause hearing loss.

9. Keep bystanders a safe distance away from
work area. Anyone entering the work area
must wear personal protective equipment.
Fragments of workpiece or of a broken accessory
may fly away and cause injury beyond immediate
area of operation.

10. Hold the power tool by insulated gripping
surfaces only, when performing an operation
where the cutting accessory may contact
hidden wiring or its own cord. Cutting
accessory contacting a "live" wire may make
exposed metal parts of the power tool "live" and
could give the operator an electric shock.

11. Position the cord clear of the spinning
accessory. If you lose control, the cord may be cut
or snagged and your hand or arm may be pulled
into the spinning accessory.

12. Never lay the power tool down until the
accessory has come to a complete stop. The
spinning accessory may grab the surface and pull
the power tool out of your control.

13. Do not run the power tool while carrying it at
your side. Accidental contact with the spinning
accessory could snag your clothing, pulling the
accessory into your body.

14. Regularly clean the power tool's air vents. The
motor's fan will draw the dust inside the housing
and excessive accumulation of powdered metal
may cause electrical hazards.

15. Do not operate the power tool near flammable
materials. Sparks could ignite these materials.

16. Do not use accessories that require liquid
coolants. Using water or other liquid coolants may
result in electrocution or shock.

Kickback and Related Warnings
Kickback is a sudden reaction to a pinched or snagged
rotating wheel, backing pad, brush or any other
accessory. Pinching or snagging causes rapid stalling of
the rotating accessory which in turn causes the
uncontrolled power tool to be forced in the direction
opposite of the accessory's rotation at the point of the
binding.

For example, if an abrasive wheel is snagged or pinched
by the workpiece, the edge of the wheel that is entering
into the pinch point can dig into the surface of the
material causing the wheel to climb out or kick out. The
wheel may either jump toward or away from the operator,
depending on direction of the wheel's movement at the
point of pinching. Abrasive wheels may also break under
these conditions.

Kickback is the result of power tool misuse and/or
incorrect operating procedures or conditions and can be
avoided by taking proper precautions as given below.

a) Maintain a firm grip on the power tool and
position your body and arm to allow you to
resist kickback forces. Always use auxiliary
handle, if provided, for maximum control over
kickback or torque reaction during start-up.
The operator can control torque reactions or
kickback forces, if proper precautions are taken.
b) Never place your hand near the rotating
accessory. Accessory may kickback over your
hand.
c) Do not position your body in the area where
power tool will move if kickback occurs.
Kickback will propel the tool in direction opposite to
the wheel's movement at the point of snagging.
d) Use special care when working corners,
sharp edges etc. Avoid bouncing and snapping
the accessory. Corners, sharp edges or bouncing
have a tendency to snag the rotating accessory and
cause loss of control or kickback.
e) Do not attach a saw chain woodcarving
blade or toothed saw blade. Such blades create
frequent kickback and loss of control.

Safety Warnings Specific for Grinding and Abrasive
Cutting-Off Operations:

a) Use only wheel types that are recommended
for your power tool and the specific guard
designed for the selected wheel. Wheels for
which the power tool was not designed cannot be adequately guarded and are unsafe.
b) The grinding surface of centre depressed wheels must be mounted below the plane of the guard lip. An improperly mounted wheel that projects through the plane of the guard lip cannot be adequately protected.
c) The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. The guard helps to protect the operator from broken wheel fragments, accidental contact with wheel and sparks that could ignite clothing.
d) Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel. Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
e) Always use undamaged wheel flanges that are of correct size and shape for your selected wheel. Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage. Flanges for cut-off wheels may be different from grinding wheel flanges.
f) Do not use worn down wheels from larger power tools. Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.

Additional Safety Warnings Specific for Abrasive Cutting-Off Operations:

a) Do not “jam” the cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.
b) Do not position your body in line with and behind the rotating wheel. When the wheel, at the point of operation, is moving away from your body, the possible kickback may propel the spinning wheel and the power tool directly at you.
c) When wheel is binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel binding.
d) Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut. The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.
e) Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback. Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.
f) Use extra caution when making a “pocket cut” into existing walls or other blind areas. The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

Safety Warnings Specific for Sanding Operations:

a) Do not use excessively oversized sanding disc paper. Follow manufacturers recommendations, when selecting sanding paper. Larger sanding paper extending beyond the sanding pad presents a laceration hazard and may cause snagging, tearing of the disc or kickback.

Safety Warnings Specific for Wire Brushing Operations:

a) Be aware that wire bristles are thrown by the brush even during ordinary operation. Do not overstress the wires by applying excessive load to the brush. The wire bristles can easily penetrate light clothing and/or skin.
b) If the use of a guard is recommended for wire brushing, do not allow interference of the wire wheel or brush with the guard. Wire wheel or brush may expand in diameter due to work load and centrifugal forces.

Additional Safety Warnings:

17. When using depressed centre grinding wheels, be sure to use only fiberglass-reinforced wheels.
18. NEVER USE Stone Cup type wheels with this grinder. This grinder is not designed for these types of wheels and the use of such a product may result in serious personal injury.
19. Be careful not to damage the spindle, the flange (especially the installing surface) or the lock nut. Damage to these parts could result in wheel breakage.
20. Make sure the wheel is not contacting the workpiece before the switch is turned on.
21. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced wheel.
22. Use the specified surface of the wheel to perform the grinding.
23. Do not leave the tool running. Operate the tool only when hand-held.
24. Do not touch the workpiece immediately after operation; it may be extremely hot and could burn your skin.
25. Observe the instructions of the manufacturer for correct mounting and use of wheels. Handle and store wheels with care.

26. Do not use separate reducing bushings or adaptors to adapt large hole abrasive wheels.

27. Use only flanges specified for this tool.

28. For tools intended to be fitted with threaded hole wheel, ensure that the thread in the wheel is long enough to accept the spindle length.

29. Check that the workpiece is properly supported.

30. Pay attention that the wheel continues to rotate after the tool is switched off.

31. If working place is extremely hot and humid, or badly polluted by conductive dust, use a short-circuit breaker (30 mA) to assure operator safety.

32. Do not use the tool on any materials containing asbestos.

33. When use cut-off wheel, always work with the dust collecting wheel guard required by domestic regulation.

34. Cutting discs must not be subjected to any lateral pressure.

SAVE THESE INSTRUCTIONS.

⚠️ WARNING:
DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠️ CAUTION:
- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Shaft lock

⚠️ CAUTION:
- Never actuate the shaft lock when the spindle is moving. The tool may be damaged.
Press the shaft lock to prevent spindle rotation when installing or removing accessories.

Switch action

⚠️ CAUTION:
- Before plugging in the tool, always check to see that the slide switch actuates properly and returns to the "OFF" position when the rear of the slide switch is depressed.
To start the tool, slide the slide switch toward the "I (ON)" position. For continuous operation, press the front of the slide switch to lock it.
To stop the tool, press the rear of the slide switch, then slide it toward the "O (OFF)" position.

ASSEMBLY

⚠️ CAUTION:
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.
Installing side grip (handle)

![Diagram of side grip](image)

**CAUTION:**
- Always be sure that the side grip is installed securely before operation.
Screw the side grip securely on the position of the tool as shown in the figure.

Installing or removing wheel guard
(For depressed center wheel, multi disc / abrasive cut-off wheel, diamond wheel)
For tool with locking screw type wheel guard

![Diagram of locking screw type wheel guard](image)

**WARNING:**
- Always use supplied guard when depressed center grinding wheel/Multi-disc is on tool. Wheel can shatter during use and guard helps to reduce chances of personal injury.

Mount the wheel guard with the protrusion on the wheel guard band aligned with the notch on the bearing box. Then rotate the wheel guard to such an angle that it can protect the operator according to work. Be sure to tighten the screw securely.
To remove wheel guard, follow the installation procedure in reverse.

Installing or removing depressed center grinding wheel/Multi-disc

![Diagram of depressed center grinding wheel/Multi-disc](image)

**WARNING:**
- Always use supplied guard when depressed center grinding wheel/Multi-disc is on tool. Wheel can shatter during use and guard helps to reduce chances of personal injury.

Mount the inner flange onto the spindle. Fit the wheel/disc on the inner flange and screw the lock nut onto the spindle.
To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.
To remove the wheel, follow the installation procedure in reverse.

**WARNING:**
Only actuate the shaft lock when the spindle is not moving.
Installing or removing abrasive disc (optional accessory)

1. Lock nut
2. Abrasive disc
3. Rubber pad

NOTE:
• Use sander accessories specified in this manual. These must be purchased separately.

Mount the rubber pad onto the spindle. Fit the disc on the rubber pad and screw the lock nut onto the spindle. To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.

To remove the disc, follow the installation procedure in reverse.

OPERATION

⚠️ WARNING:
• It should never be necessary to force the tool. The weight of the tool applies adequate pressure. Forcing and excessive pressure could cause dangerous wheel breakage.
• ALWAYS replace wheel if tool is dropped while grinding.
• NEVER bang or hit grinding disc or wheel onto work.
• Avoid bouncing and snagging the wheel, especially when working corners, sharp edges etc. This can cause loss of control and kickback.
• NEVER use tool with wood cutting blades and other sawblades. Such blades when used on a grinder frequently kick and cause loss of control leading to personal injury.

⚠️ CAUTION:
• After operation, always switch off the tool and wait until the wheel has come to a complete stop before putting the tool down.

Grinding and sanding operation

ALWAYS hold the tool firmly with one hand on housing and the other on the side handle. Turn the tool on and then apply the wheel or disc to the workpiece.

In general, keep the edge of the wheel or disc at an angle of about 15 degrees to the workpiece surface.

During the break-in period with a new wheel, do not work the grinder in the B direction or it will cut into the workpiece. Once the edge of the wheel has been rounded off by use, the wheel may be worked in both A and B direction.

Operation with wire cup brush / wire bevel brush (optional accessory)

1. Wire cup brush/Wire bevel brush

⚠️ CAUTION:
• Check operation of brush by running tool with no load, insuring that no one is in front of or in line with brush.
• Do not use brush that is damaged, or which is out of balance. Use of damaged brush could increase potential for injury from contact with broken brush wires.

Unplug tool and place it upside down allowing easy access to spindle. Remove any accessories on spindle. Thread wire cup brush / wire bevel brush onto spindle and tighten with supplied wrench. When using brush, avoid applying too much pressure which causes over bending of wires, leading to premature breakage.
Operation with abrasive cut-off / diamond wheel (optional accessory)

The direction for mounting the lock nut and the inner flange varies by wheel thickness. Refer to the table below.

### 100 mm (4"")

<table>
<thead>
<tr>
<th>Abrasive cut-off wheel</th>
<th>Diamond wheel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness: Less than 4 mm (5/32&quot;)</td>
<td>Thickness: Less than 4 mm (5/32&quot;)</td>
</tr>
<tr>
<td>Thickness: 4 mm (5/32&quot;) or more</td>
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### 115 mm (4 - 1/2") / 125 mm (5"")

<table>
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</tr>
</tbody>
</table>

WARNING:

• When using an abrasive cut-off / diamond wheel, be sure to use only the special wheel guard designed for use with cut-off wheels. (In some European countries, when using a diamond wheel, the ordinary guard can be used. Follow the regulations in your country.)

• NEVER use cut-off wheel for side grinding.

• Do not "jam" the wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback, wheel breakage and overheating of the motor may occur.

• Do not start the cutting operation in the workpiece. Let the wheel reach full speed and carefully enter into the cut moving the tool forward over the workpiece surface. The wheel may bind, walk up or kickback if the power tool is started in the workpiece.

• During cutting operations, never change the angle of the wheel. Placing side pressure on the cut-off wheel (as in grinding) will cause the wheel to crack and break, causing serious personal injury.

• A diamond wheel shall be operated perpendicular to the material being cut.

MAINTENANCE

CAUTION:

• Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

• Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

OPTIONAL ACCESSORIES

CAUTION:

• These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Wheel guard (wheel cover) For depressed center wheel / multi disc
- Wheel guard (wheel cover) For abrasive cut-off wheel / diamond wheel
- Depressed center wheels
- Abrasive cut-off wheels
- Multi discs
- Diamond wheels
- Wire cup brushes
- Wire bevel brush 85
- Abrasive discs
- Inner flange
- Lock nut for depressed center wheel / abrasive cut-off wheel / multi disc / diamond wheel
- Lock nut for abrasive disc
- Lock nut wrench
- Side grip

NOTE:

• Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

The tool and its air vents have to be kept clean. Regularly clean the tool's air vents or whenever the vents start to become obstructed.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.